

CRIMP CONTACTS

Contact Size	Wire Range		Socket Contacts		Pin Contacts	
	AWG	mm ²	Military Part Number	Amphenol/Matrix Part Number	Military Part Number	Amphenol/Matrix Part Number
20	24-20	0.2-0.6	M39029/5-115	M5100-001-0020L	M39029/4-110	M5000-054-0020L
16	20-16	0.5-1.4	M39029/5-116	M5100-001-0016L	M39029/4-111	M5000-054-0016L
12	14-12	2-3	M39029/5-118	M5100-001-0012L	M39029/4-113	M5000-054-0012L

CONTACT CURRENT RATING AND RETENTION

Contact Size*	DC Test Amperage	Contact Retention	
		Axial Load	
		lb.	N
20	7.5	20	89.0
16	13.0	25	111.2
12	23.0	30	133.4

* Organize individual circuits to maintain heat rise within operating temperature requirements.

SEALING PLUGS

Contact Size	Sealing Plugs	
	Military Part Number	Amphenol/Matrix Part Number
20	MS27488-20-2	10-405996-202
16	MS27488-16-2	10-405996-162
12	MS27488-12-2	10-405996-122

CRIMPING TOOLS

Contact Size	Wire Range		Finished Wire Dia. Range		Crimping Tool Part Number	Turret or Positioner Part Number
	AWG	mm ²	Inch	mm		
20	24-20	0.2-0.6	.040-.083	1.02-2.11	M22520/1-01 or M22520/2-01	M22520/1-02 or M22520/2-02
16	20-16	0.5-1.4	.053-.103	1.34-2.62	M22520/1-01	M22520/1-02
12	14-12	2-3	.097-.158	2.46-4.01	M22520/1-01	M22520/1-02

INSERTION/REMOVAL TOOLS

Contact Size	Color Code	Military Part Number	Amphenol/Matrix Part Number
20	Red/White	M81969/14-11	10-538988-201
16	Blue/White	M81969/14-03	10-538988-016
12	Yellow/White	M81969/14-04	10-538988-012

Note: Each connector is furnished with contacts. One spare for inserts requiring 1 to 26 of each contact, two spares for inserts with more than 26 contacts, and a minimum of one sealing plug up to 15% of the number of contacts.