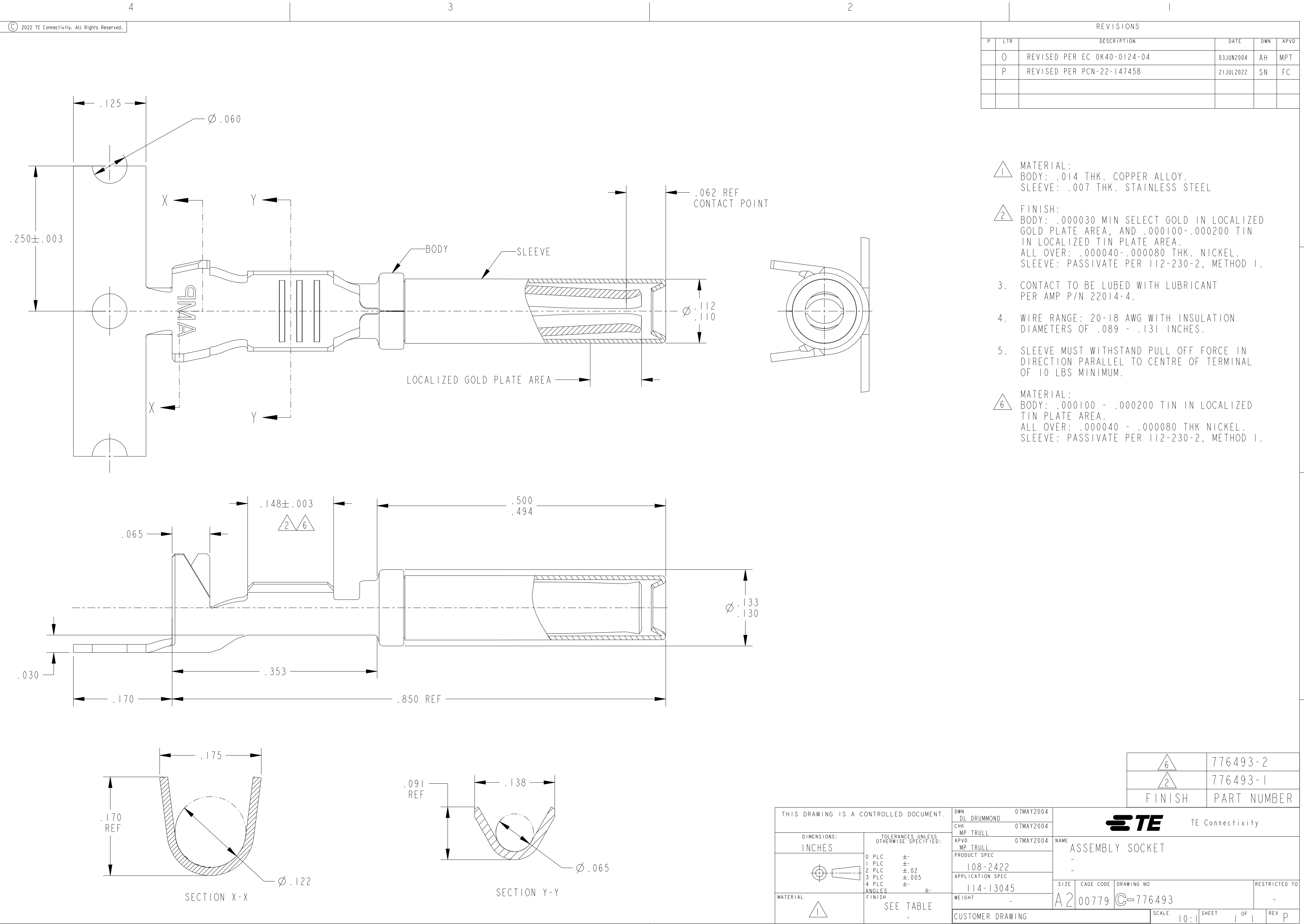




REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	O	REVISED PER EC 0K40-0124-04	03JUN2004	AH	MPT
	P	REVISED PER PCN-22-147458	21JUL2022	SN	FC

- 1 MATERIAL:
BODY: .014 THK. COPPER ALLOY.
SLEEVE: .007 THK. STAINLESS STEEL
- 2 FINISH:
BODY: .000030 MIN SELECT GOLD IN LOCALIZED GOLD PLATE AREA, AND .000100-.000200 TIN IN LOCALIZED TIN PLATE AREA.
ALL OVER: .000040-.000080 THK. NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.
3. CONTACT TO BE LUBED WITH LUBRICANT PER AMP P/N 22014-4.
4. WIRE RANGE: 20-18 AWG WITH INSULATION DIAMETERS OF .089 - .131 INCHES.
5. SLEEVE MUST WITHSTAND PULL OFF FORCE IN DIRECTION PARALLEL TO CENTRE OF TERMINAL OF 10 LBS MINIMUM.
- 6 MATERIAL:
BODY: .000100 - .000200 TIN IN LOCALIZED TIN PLATE AREA.
ALL OVER: .000040 - .000080 THK NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.

6	776493-2
2	776493-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DL DRUMMOND	07MAY2004	TE Connectivity			
DIMENSIONS: INCHES		CHK MP TRULL	07MAY2004				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD MP TRULL	07MAY2004	NAME ASSEMBLY SOCKET			
0 PLC ±-		PRODUCT SPEC	108-2422	-			
1 PLC ±-		APPLICATION SPEC	114-13045	-			
2 PLC ±.02		WEIGHT	-	-			
3 PLC ±.005		CUSTOMER DRAWING	SCALE 10:1	SHEET 1 OF 1			
4 PLC ±-				REV P			
ANGLES ±-							
FINISH							
SEE TABLE							
-							