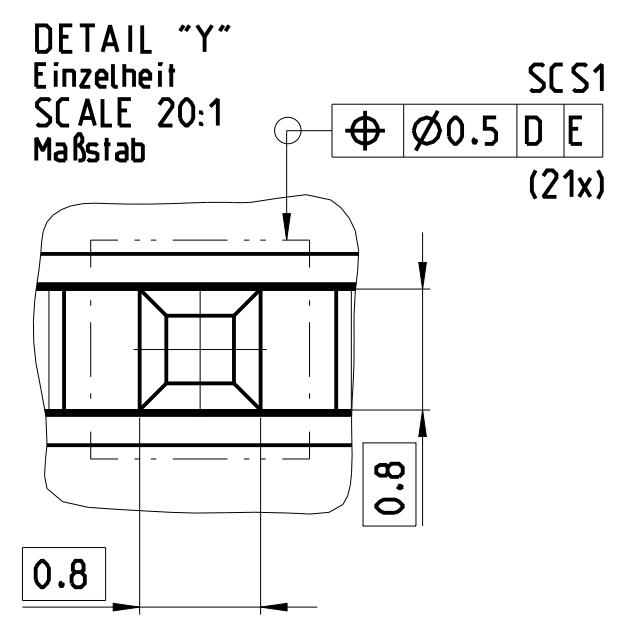
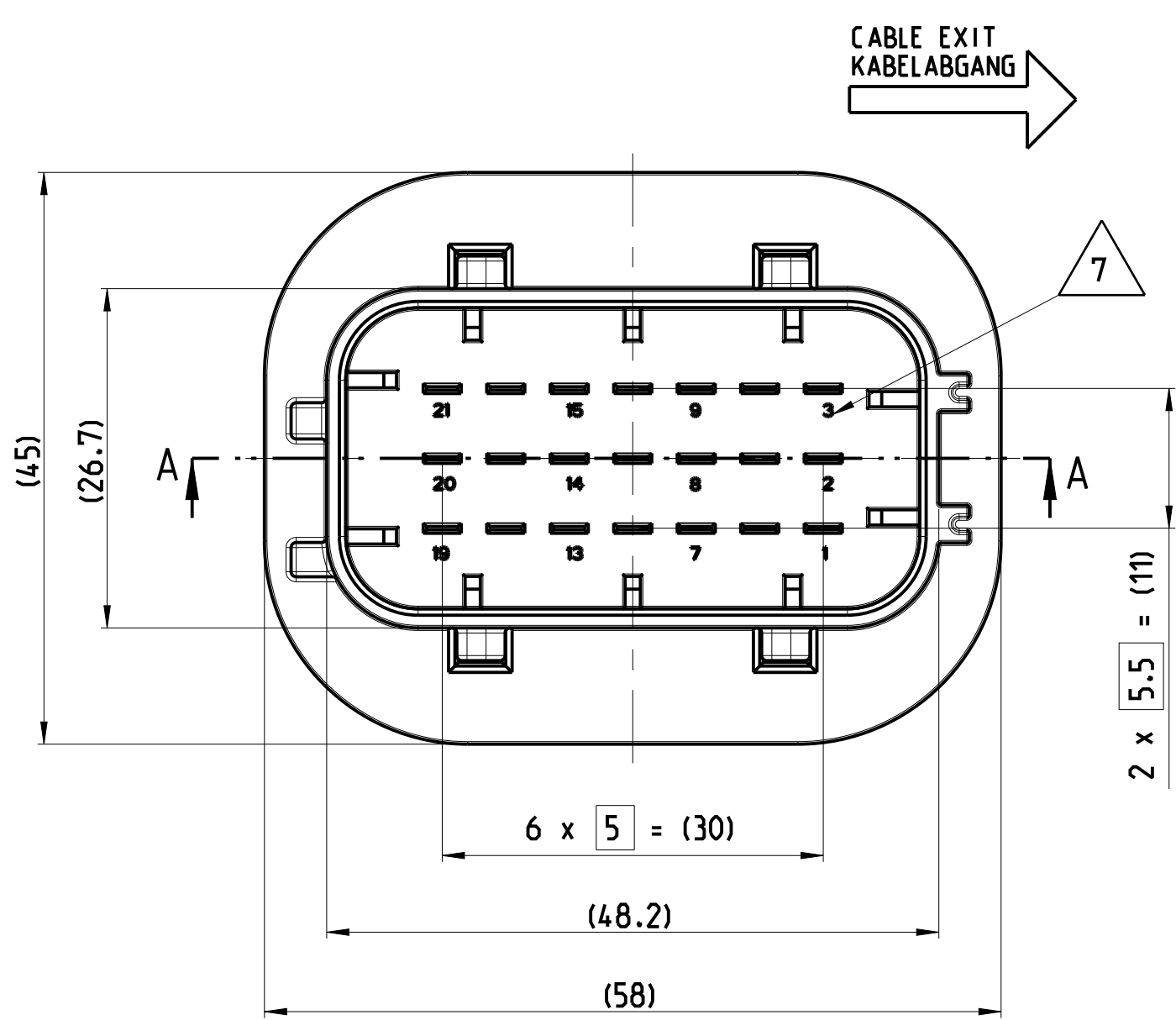
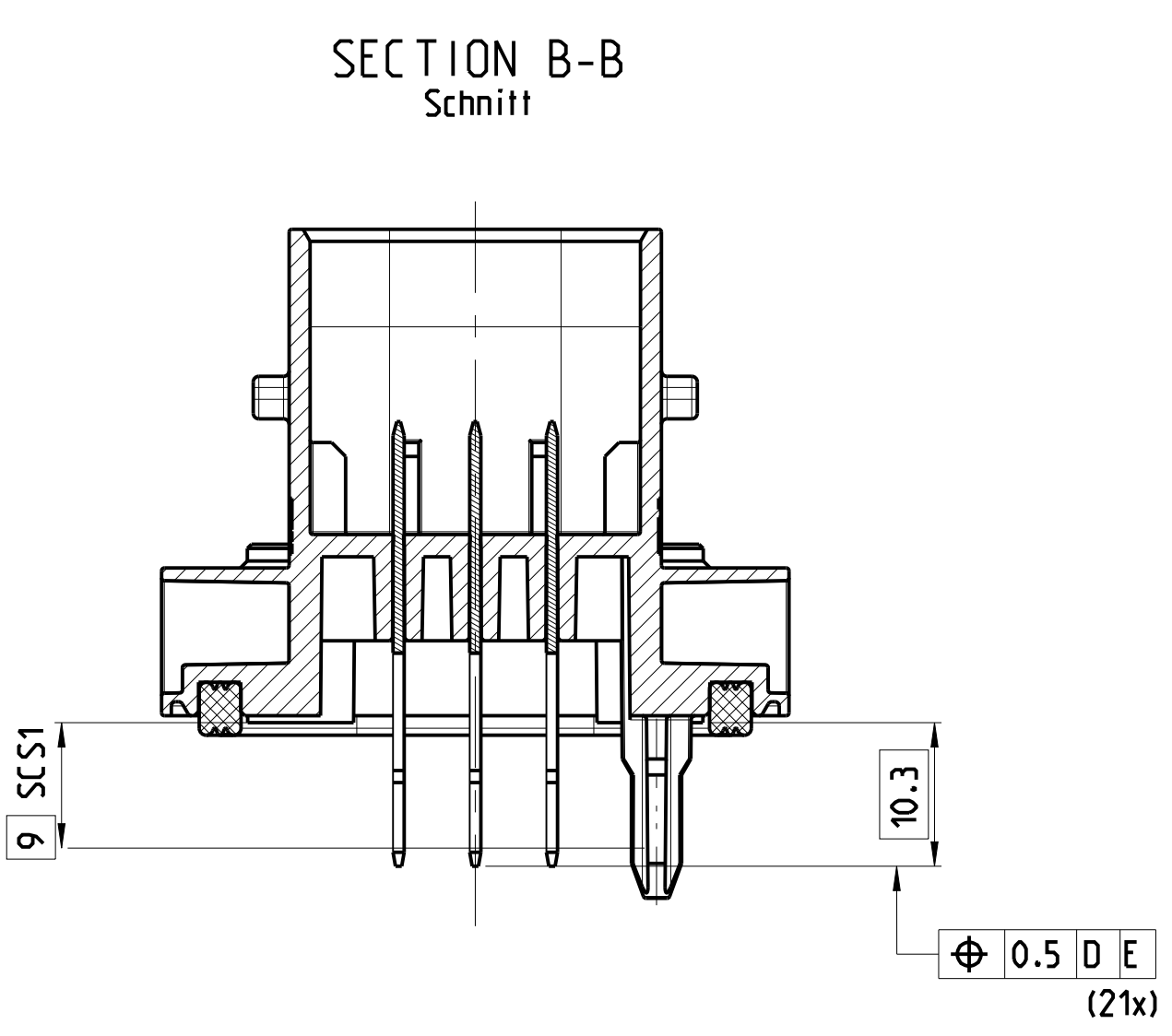
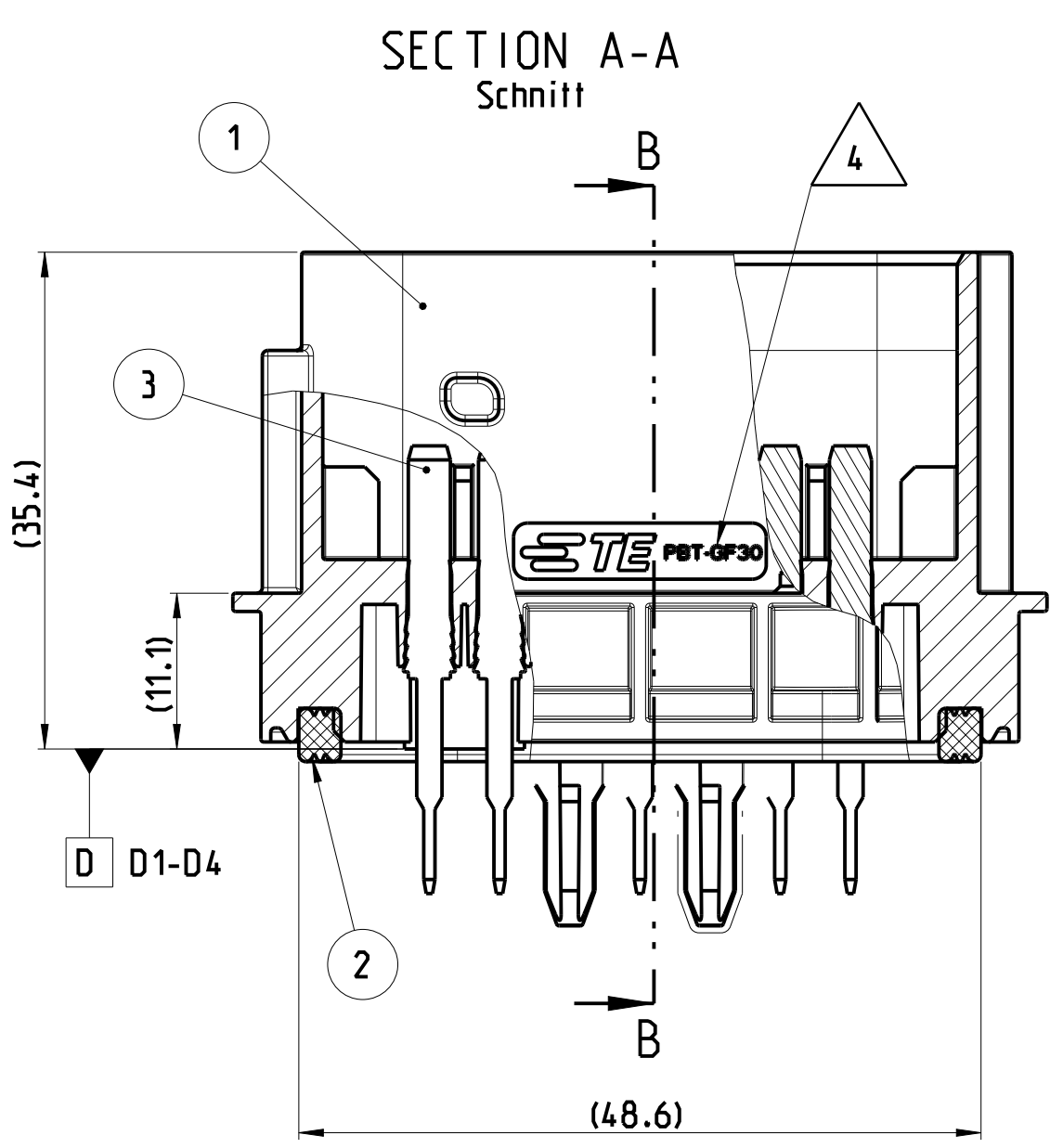
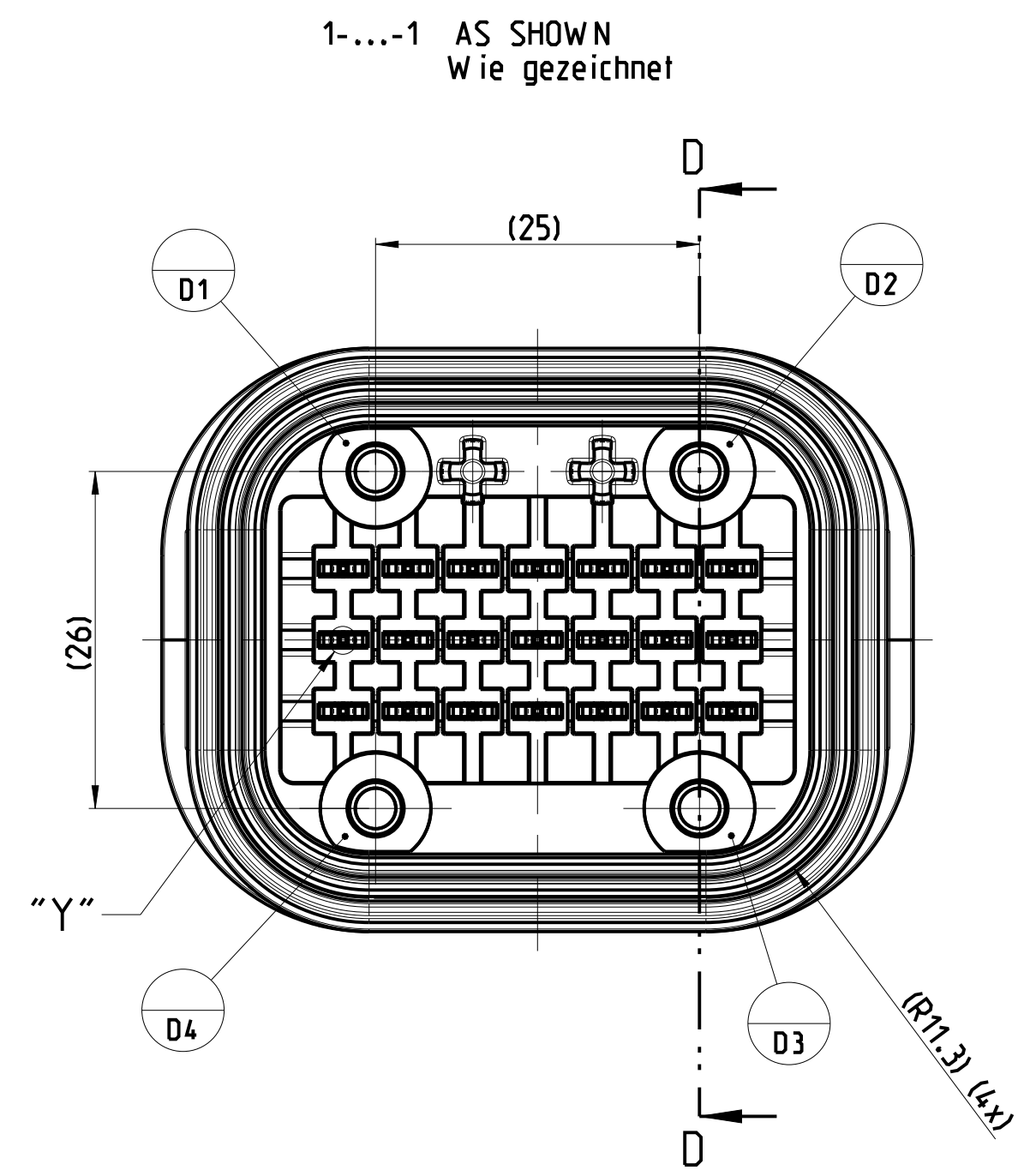
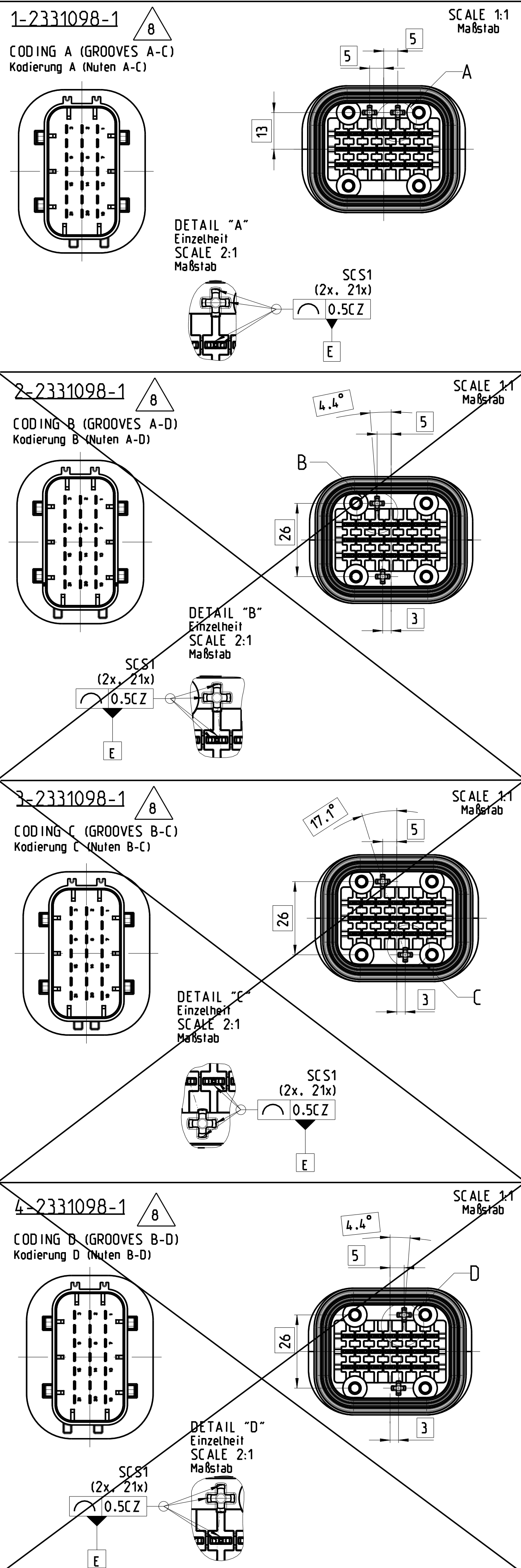
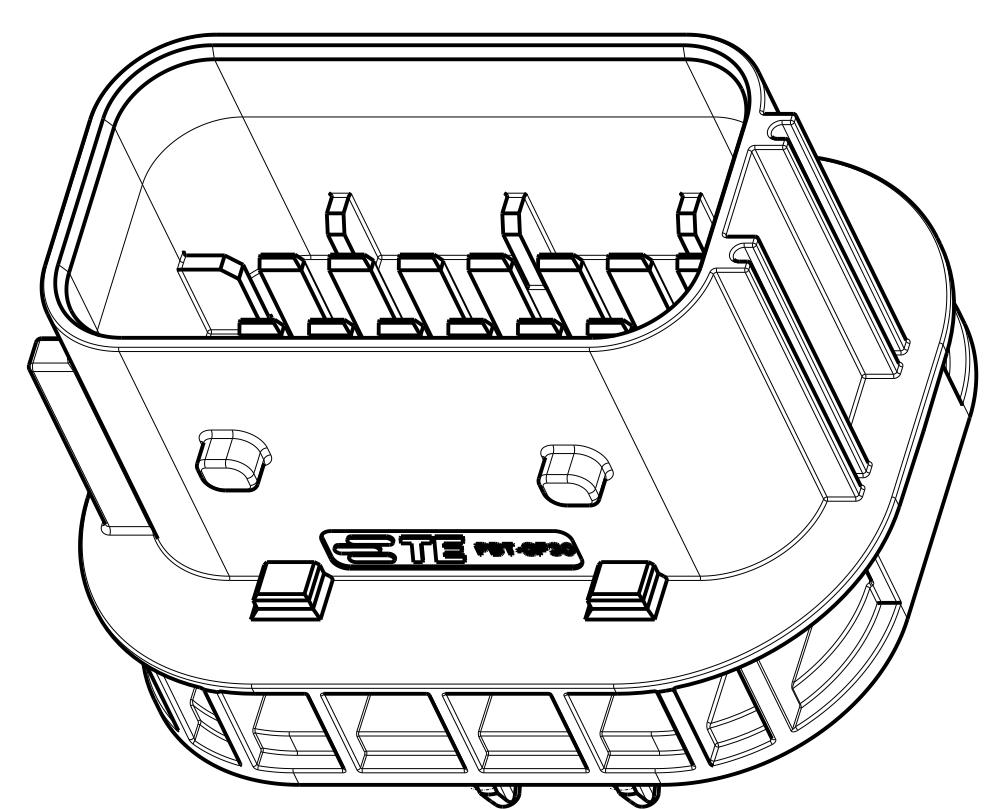
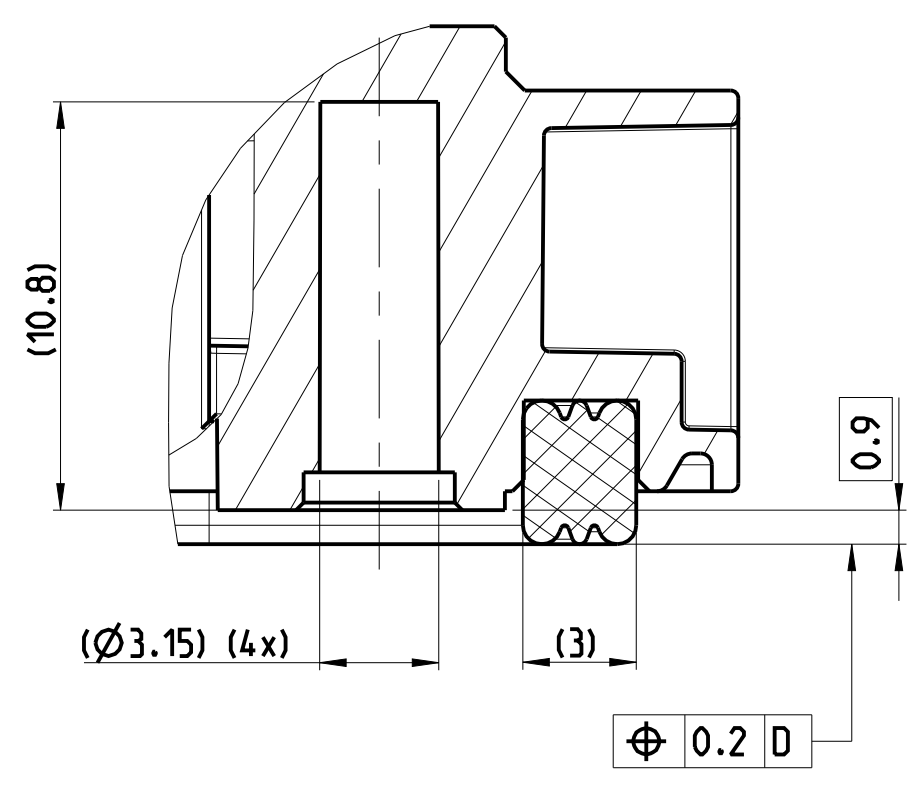




DETAIL "Z"
Einzelheit
SCALE 5:1
Maßstab



REVISIONS		DATE	OWN	APPROV
REV	DESCRIPTION			
B	NEW DRAWING	07SEP2019	MK	FE
B1	SEE PCN-21-100433	02FEB2021	MK	JH

NOTES
Bemerkungen

- TE CONNECTIVITY (TE) ORDER-NUMBER.
TE Connectivity (TE) Bestellnummer
- TE SINGLE PART NUMBER
TE Einzelteilnummer
- REVISION OF THE MOLD
Werkzeugänderungsindex
- MATERIAL MARKING ACCORDING TO VDA 260
Materialkennzeichnung nach VDA 260
- PRODUCTION DATE
Produktionsdatum
- MOLD CAVITY MARKING
Nestmarkierung
- CONTACT CAVITY NUMBERING
Kammernummerierung
- DIFFERENT CODINGS
Unterschiedliche Kodierungen
- INTERFACE ACCORDING TO
TE-SPECIFICATION 114-18085-030. REV.: B
Schnittstelle gemäß TE-Spezifikation 114-18085-030. Rev.: B
- GATE MARK
Anspritzpunkt
- EXTRACTION FORCE OF STITCHING CONTACTS MIN. 50N.
TESTING SPEED: 25 MM / MIN.
Auszugskraft der Steckkontakte min. 50N.
Testgeschwindigkeit: 25 mm / min.
- PACKED IN TRAY OR SPECIAL FORM ACCORDING TO
TE PACKAGING SPECIFICATION V2331098
Verpackt im Tray oder Spezialform nach
TE Verpackungsspezifikation V2331098
- REQUIREMENT FOR SEALING AREA ON CUSTOMER
HOUSING: $\nabla 0.1$ R26.3 μ m
Anforderungen für Dichtungsbereich am Kundengehäuse:

D	4-2331098-1	A	TAB 3,0x0.8x31.9[mm] Flachslecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30	Ag / Sn	3
			SILICON SHORE A Silikon-Kautschuk			ORANGE	2
			PBT GF30				1
C	3-2331098-1	A	TAB 3,0x0.8x31.9[mm] Flachslecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30	Ag / Sn	3
			SILICON SHORE A Silikon-Kautschuk			ORANGE	2
			PBT GF30			LIGHT BLUE hellblau	1
B	2-2331098-1	A	TAB 3,0x0.8x31.9[mm] Flachslecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30	Ag / Sn	3
			SILICON SHORE A Silikon-Kautschuk			ORANGE	2
			PBT GF30			NATURAL natur	1
A	1-2331098-1	B	TAB 3,0x0.8x31.9[mm] Flachslecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30	Ag / Sn	3
			SILICON SHORE A Silikon-Kautschuk			ORANGE	2
			PBT GF30			BLACK schwarz	1
CODING Kodierung	TE ASSY NO TE-Assy Nr.	REV Rev.	TE PART NO TE-Teile Nr.	QTY	MATERIAL Material	COLOUR Farbe	ITEM NO.
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).

DIMENSIONS:
MAßSTABEINHEITEN
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
KLEINERES WERT NIMMEN

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

MATERIAL
see parts list

DATE
07SEP2019
14SEP2019
15SEP2019

BY
H. Kilian
J. Hoffmann
F. Ellert

PRODUCT SPEC
PRODUKTSPEZ.
108-94689

APPLICATION SPEC
ANWENDUNGSSPEZ.
114-94616

WEIGHT
GEWICHT
42.49 g

CUSTOMER DRAWING
KUNDENZEICHNUNG

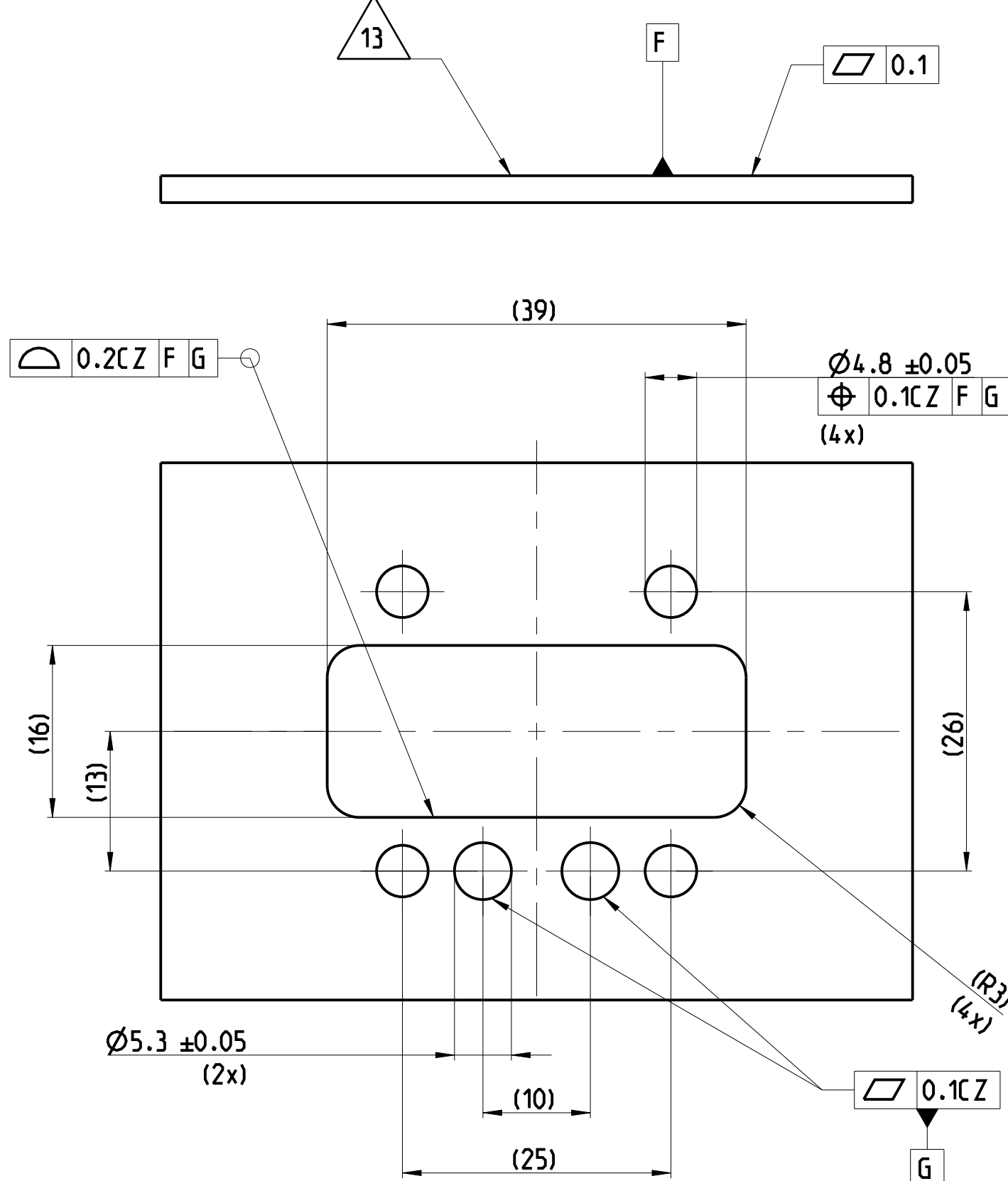
SCALE
MAßSTAB
5:1

SHEET
BLATT
1 OF 2

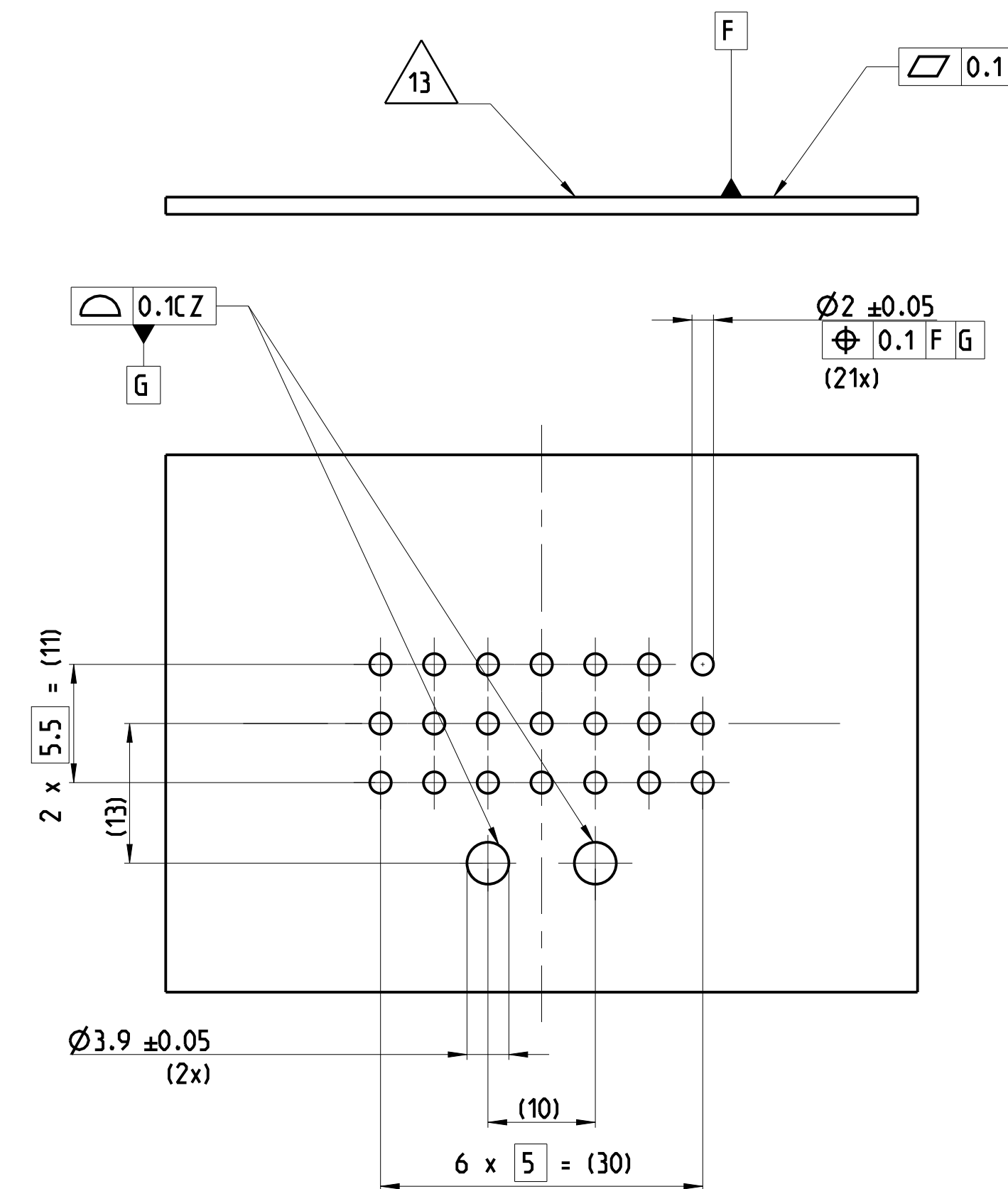
REV
REV B1

B1

1-2331098-1

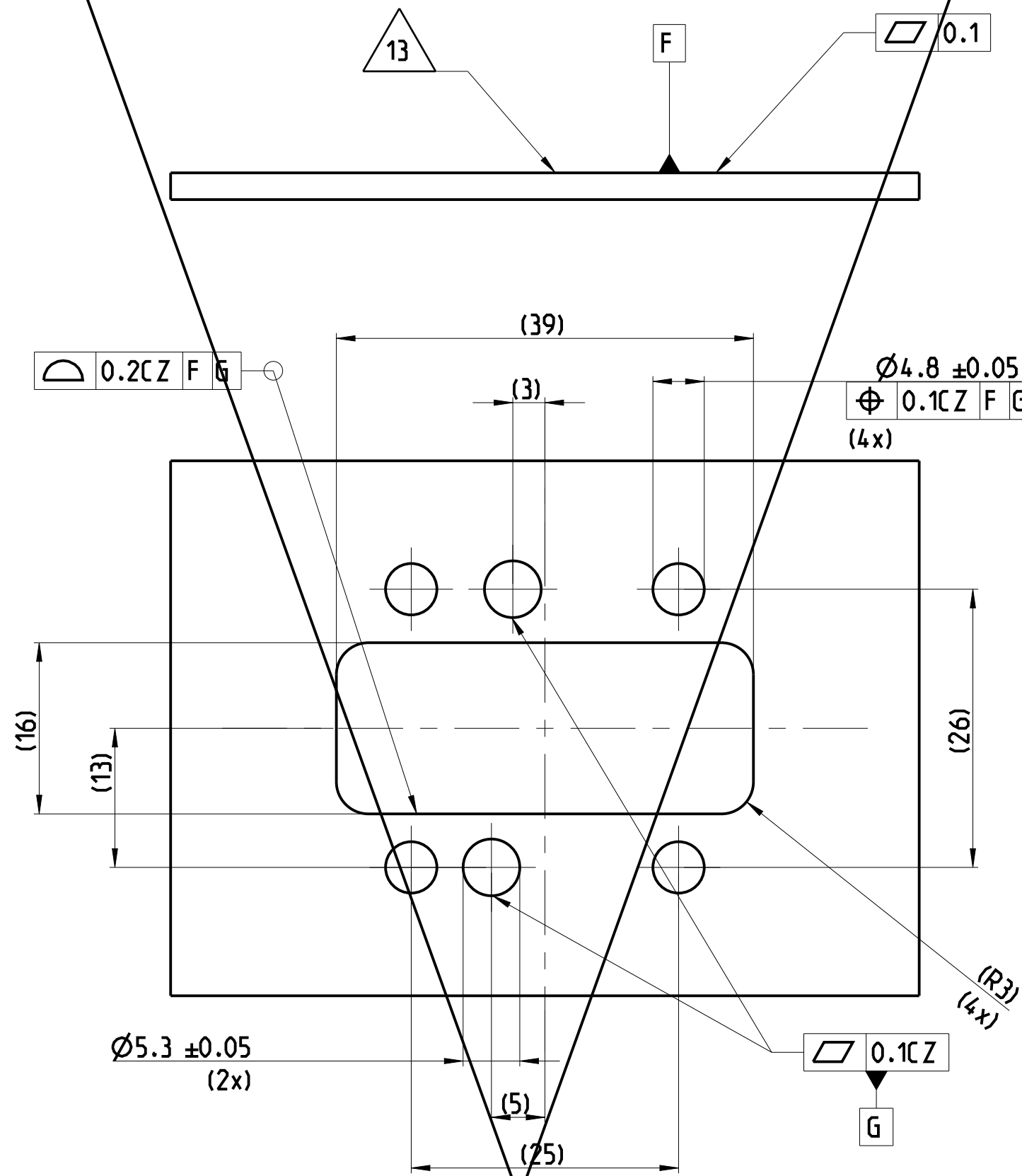


1-2331098-1

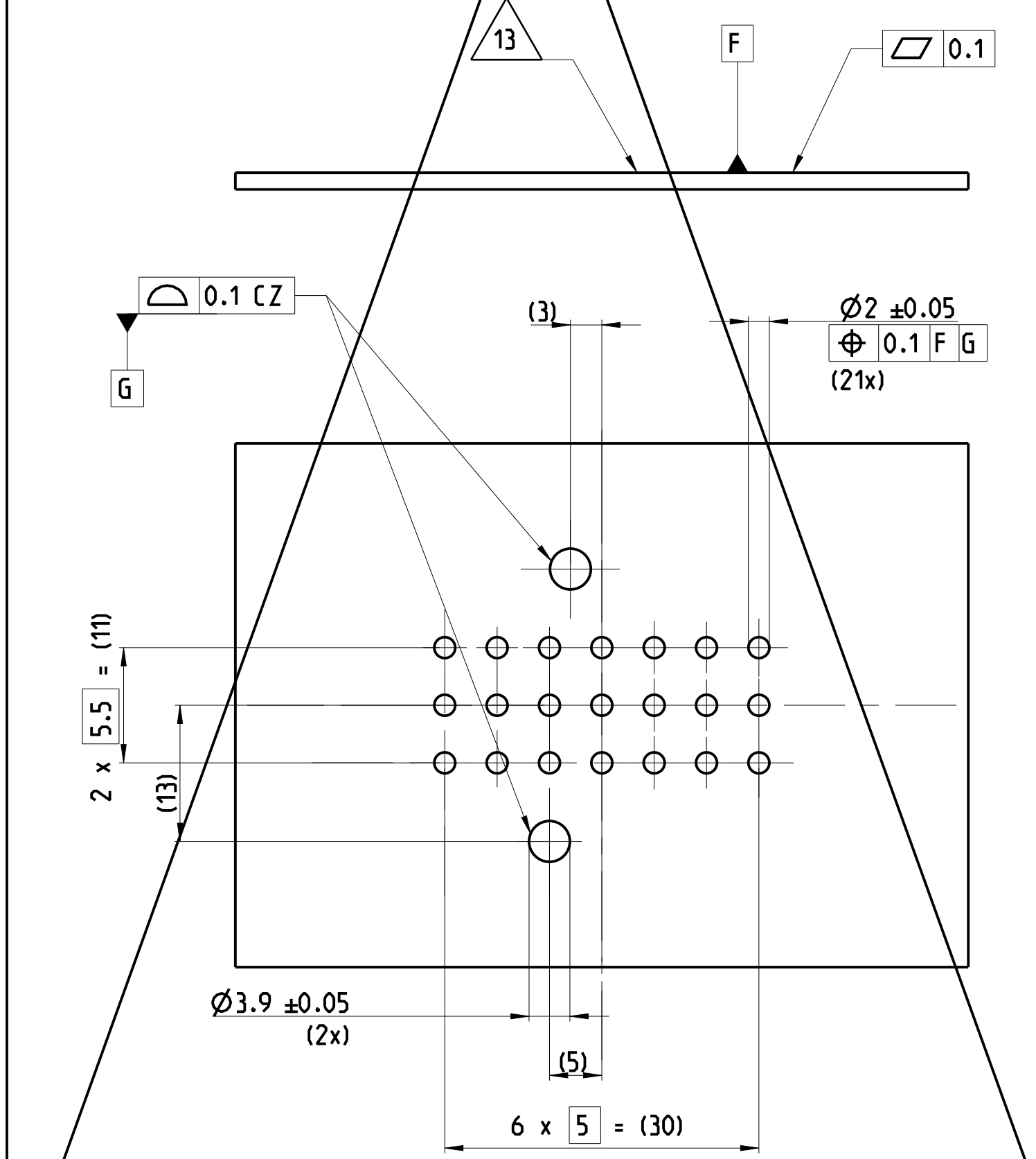


B1

2-2331098-1

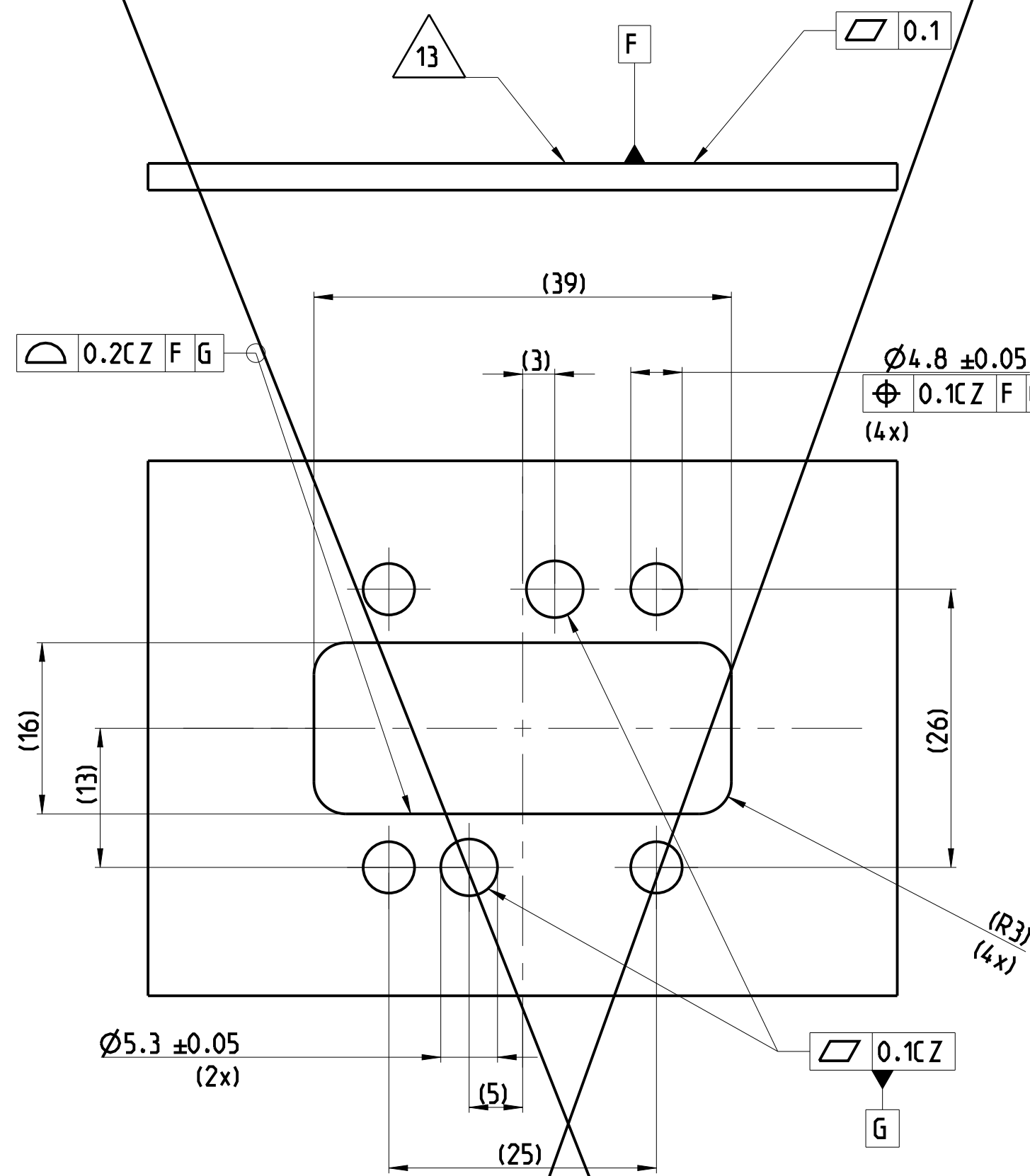


2-2331098-V

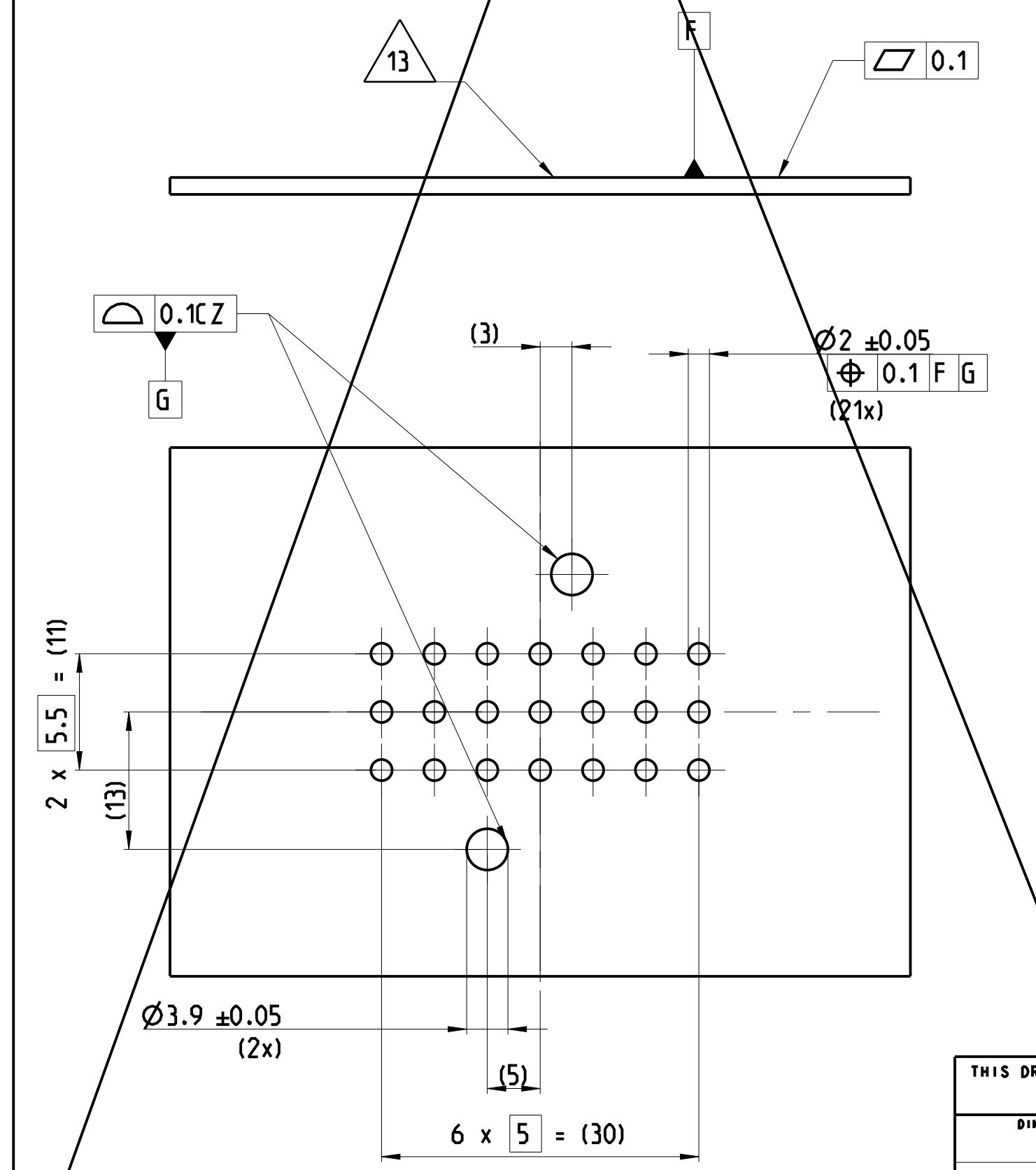


< B1

3-2331098-1

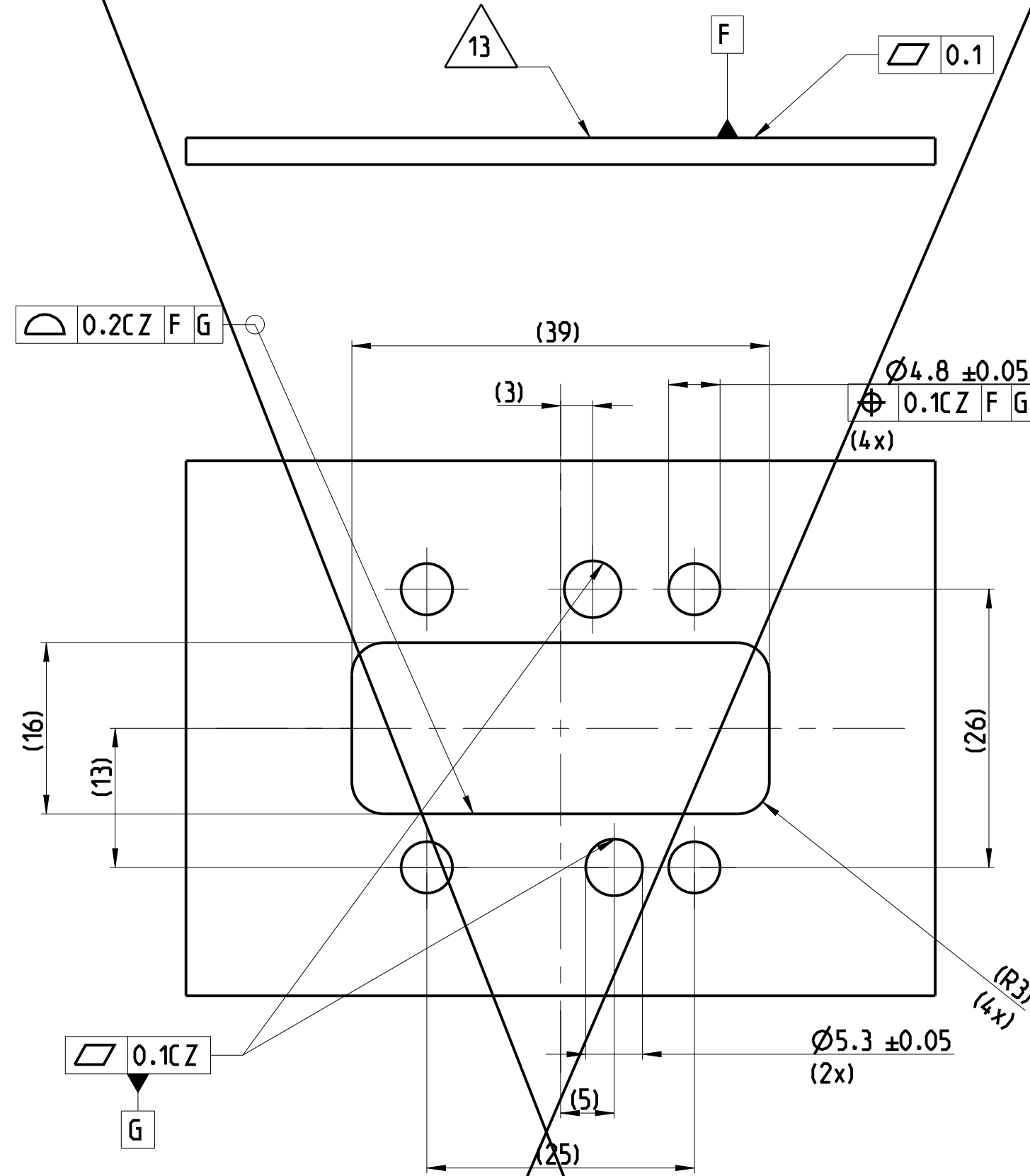


3-2331098-

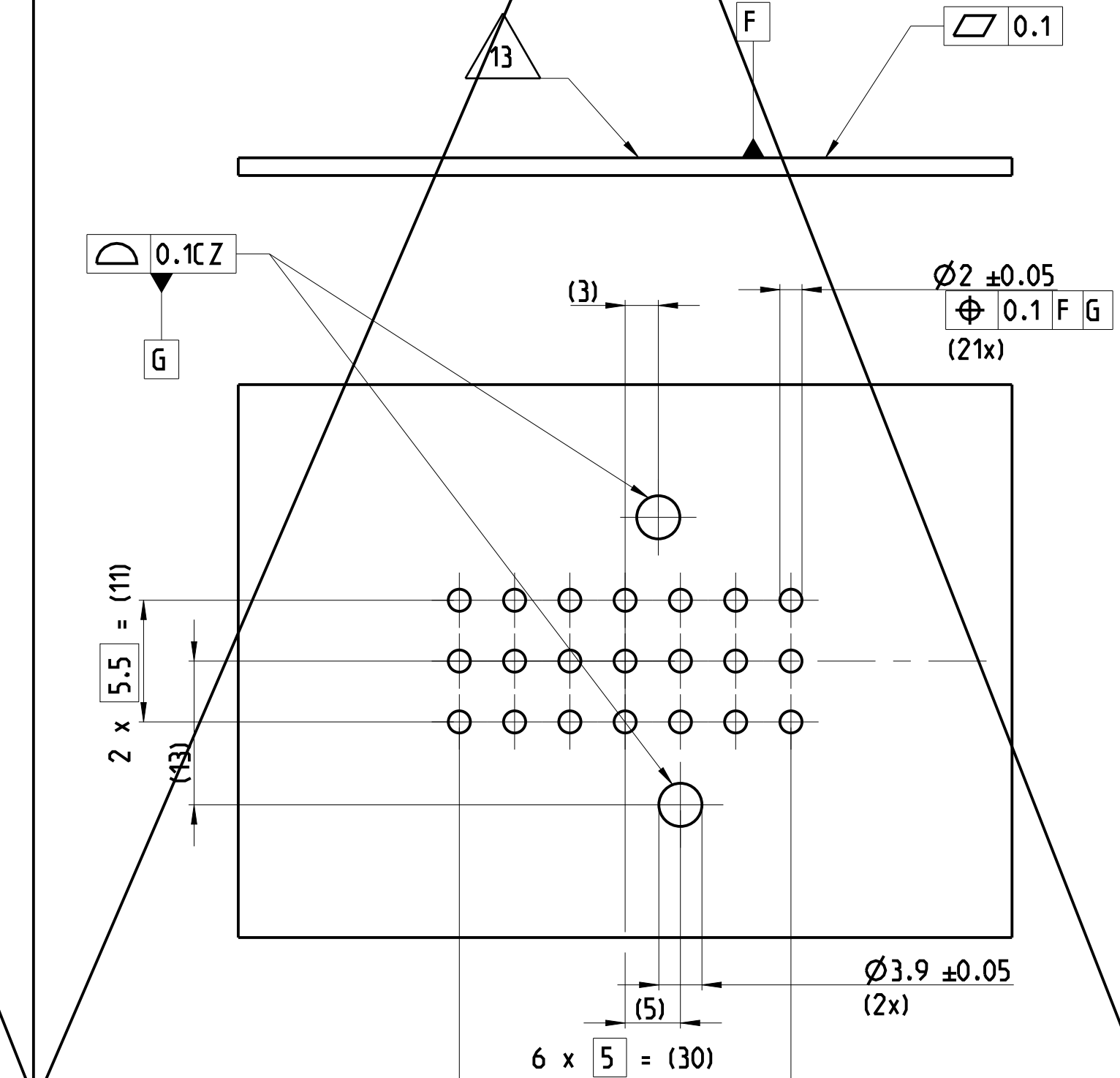


B1

4-2331098-1



4-2331098-



REVISIONS					
#	LTR	DESCRIPTION	DATE	DWN	APV
	-	SEE SHEET 1	-	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. M. Kilian 07SEP2019 CHK J. Hoffmann 14SEP2019 APP F. Elring 15SEP2019		 TE Connectivity	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME TAB HEADER 21 POS..ASSY Messerleiste 21 polig Assy	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±			
		PRODUCT SPEC 108-94689 APPLICATION SPEC 114-94616		SIZE CAGE CODE DRAWING NO. RESTRICTED A 00779 C=2331098 -	
MATERIAL		FINISH		SCALE 2:1 SHEET 2 OF 2 REV B1	
see part's list		-		CUSTOMER DRAWING	
-		42.4 g			